SKB

GAS AUTO

OWNER'S MANUAL

Semi Automatic Shotgun

SKB GAS OPERATED SEMI AUTOMATIC SHOTGUN

The superiority of SKB Gas Semi Automatic Shotgun has been brought by the advanced technology.
The special features of following are incorporated:

Universal Automatic System
Our new gas system allows you to use either 2-3/4″ light load or 3″ heavy load by simply adjusting the screw without changing the barrel.

Magazine Cut-Off System
Our new device makes it simple to have the chamber empty without unloading magazine.

PRODUCT WARRANTY

SKB products are warranted against defects in worksmanship and materials for one year from purchase. Manufacturer's warranty obligations are limited to repair or replacement of defective parts in products returned to its or an authorized Warranty Repair Station and manufacturer assumes no responsibility for any incidental or consequential damages.

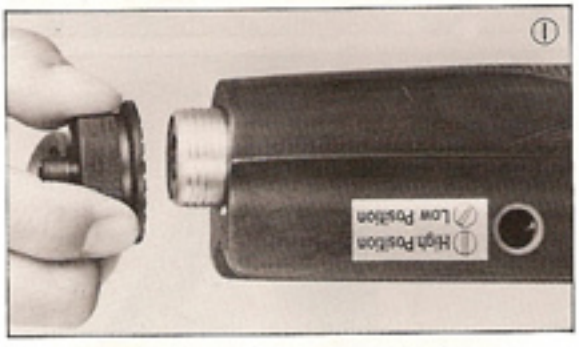
SKB guns are designed, manufactured and proof-tested to specifications of factory loaded ammunition. Use of other than factory loaded ammunition invalidates this warranty. No warranties are authorized to be made other than those stated herein.

This warranty is expressly in lieu of any other expressed or implied warranties, including any implied warranty of merchantability or fitness, and of any other obligation on the part of the manufacturer.

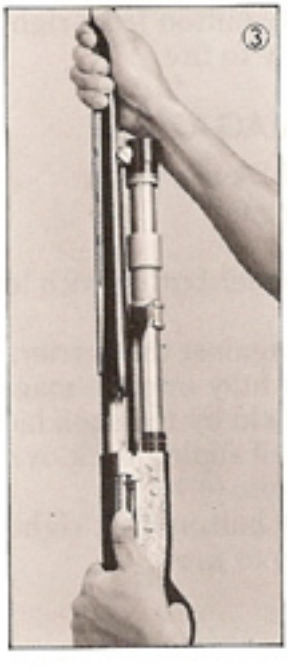
ASSEMBLY

(The shotgun is packed in a box with the barrel removed from the receiver with forend.)

1. Unscrew the magazine cap and remove the forend. (Photo ①)

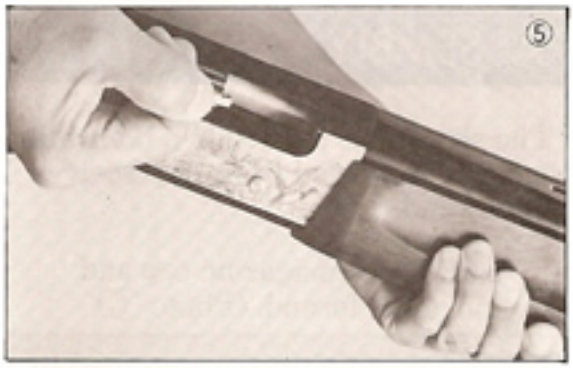


2. Check to see if the breech bolt is closed. (Unable to assemble the gun with the breech bolt in pulled back position.)
3. Hold the receiver with left hand and push the breech bolt forward with left hand thumb. (Photo ②)
4. Keeping the breech bolt fully forward in receiver with left hand thumb, slide the barrel ring along the magazine tube and the barrel into the receiver. (Photo ③)
5. Push the barrel into the receiver firmly until the barrel is seated with the stopper of receiver.
   Replace the forend over the magazine tube and screw on the magazine cap tightly.
   Check to see if the stop-pin on the forend fits to the groove of magazine cap. (Photo ④)
6. At this point, the assembly is complete.



DISASSEMBLY

1. Close the breech bolt by depressing the release button.
2. Unscrew the magazine cap and remove the forend.
3. Pull the barrel away from the receiver.



LOADING

Set the safety ON by pushing the safety button from left to right until the red mark disappears.

A. TO LOAD IN CHAMBER

1. Pull the operating handle rearward completely to open breech bolt. (Photo ⑤)
2. Drop the shell into the loading port of receiver. (Photo ⑥)
3. With the carrier latch button depressed, the breech bolt travels forward, the carrier goes up and the shell will be fed to the chamber, and the breech bolt will be locked to the barrel. (Photo ⑦)
4. Push the safety button from right to left for ready to fire.

B. TO LOAD IN MAGAZINE

Release the Cut-Off Device when loading to the magazine.

1. Depress the carrier button with left hand thumb.
   Push the shell against the carrier, then forward it fully into the magazine until it is held by the shell lach to avoid the shell sliding back over the carrier. (Photo ⑧)
2. Push the safety button from right to left for ready to fire.

SAFETY

The safety is on the rear side of trigger. (Photo ⑨)
Follow the step carefully as outlined below:

*Safety: Push the safety button from left to right. (ON)
*Fire: Push the safety button from right to left. The red mark will be visible on the left side of trigger.

⑨

UNLOADING

Set the safety ON by pushing the safety button from left to right.

A. TO UNLOAD FROM CHAMBER

1. Pull the operating handle rearward to extract and remove the unfired shell in chamber. (Photo ⑩)

⑩

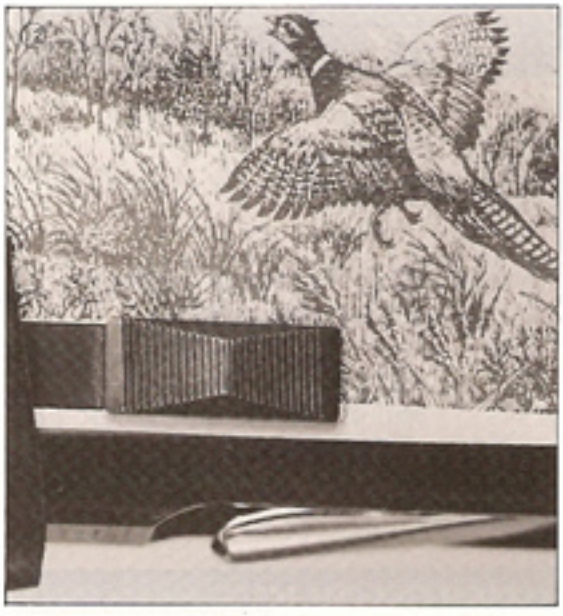
B. TO UNLOAD FROM MAGAZINE

1. Depress the carrier latch button with left hand thumb to push the carrier down. (Photo ⑪)
   Press the shell latch to the right with right hand thumb to eject the shell from magazine.
   Repeat the same procedure until the magazine is empty.
2. Or repeat the same procedure as is the case with section of "TO UNLOAD FROM CHAMBER."

⑪

MAGAZINE CUT-OFF SYSTEM

Slide the Cut-Off Device ON to get the single loading operation.
The shell in the magazine will not be fed to the chamber. (Photo ⑫)



A. TO USE THE CUT-OFF DEVICE

1. Drop the shell into the loading port of receiver as is the case with section of "TO LOAD IN CHAMBER."
2. Slide the Cut-Off Device ON. (Photo ⑬)
3. After the fire, the breech bolt will not travel forward leaving the loading port open.
4. When in use of different gauges of shells: Drop the shell into the loading port of receiver and depress the carrier latch button. The breech bolt travels forward feeding the shell into the chamber.
5. Should the carrier latch button be depressed without the shell in loading port of receiver, the breech bolt simply travels forward without feeding the shell to the chamber.

B. TO RELEASE THE MAGAZINE CUT-OFF DEVICE

1. When in use of shells in magazine, release the Cut-Off Device to feed shells to chamber.

Caution

* Do not release the Cut-Off Device with a shell in loading port of receiver to avoid double feeding.
* Autoloading operation will be possible when in no use of the Cut-Off Device.

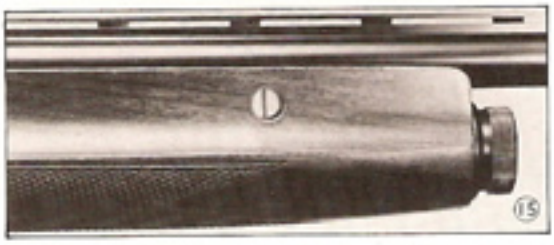
UNIVERSAL AUTOMATIC SYSTEM

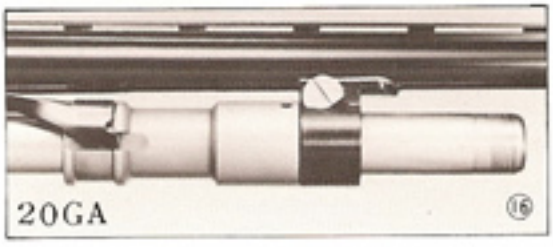
Our New Gas System allows you to use either 2-3/4″ light load or 3″ heavy load by adjusting the screw on the forend without changing the barrel. (Photo ⑭ ⑮ ⑯)

1. Light load – Low Position
   Heavy load – High Position

Caution

* Do not fire 3″ Heavy Load at "Low Position" to avoid the possibility of danger.
  Make sure that it shows "High Position when in use of the 3″ Heavy Load
* 3″ Heavy Load should be used only with the Universal Automatic barrel.





SKB INTER CHOKE

Desired chokes can be selected out of the following:
EXTRA FULL, FULL, IMP.MOD, MODIFIED, I.C., SKEET & 5″. (Photo ⑰)
Follow the step carefully as outlined below:

1. Screw the choke tight to the barrel with the wrench. (Photo ⑱ ⑲)
2. Check to see if the choke is loosened from the barrel before or after the repeated firing.
3. Do not use the bended chokes dropped on the hard ground.
4. After usage, unscrew the choke with the wrench and clean the thread portion.